

and from this  $I_{dss}$  may be obtained from the value of  $I_{ds}$  at 0-V bias.

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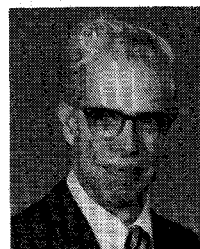
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## p-i-n Diodes for Low-Frequency High-Power Switching Applications

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**Abstract**—The development of high-power low-frequency diodes, conditions for their operation, and results measured in actual circuits are described. Harmonic distortion at 500 kHz and 2 MHz has been found to decrease with increasing diode lifetime and forward-bias current. Large reverse bias voltages are necessary at low frequencies to keep the RF

voltage swing from penetrating the forward conduction region. The improvement of p-i-n diode lifetimes with thicker I-layers or with planar construction has been studied and the performance of these diodes in a routing switch is reported.

#### I. INTRODUCTION

WITH the successful design and fabrication of p-i-n diodes for high-voltage switches at microwave frequencies [1], their application at lower frequencies can now be investigated. This paper stems from the successful effort

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to use the diodes at frequencies as low as 500 kHz. The applications considered include their use to tune antenna couplers and for routing switches, among others. Ultimate goals were to develop p-i-n diodes that would withstand currents as large as 10-A rms without distortion or burnout, and also sustain reverse bias RF voltage swings of 1000 V or more.

In the forward bias condition, with a dc current of 100 mA, a p-i-n diode should have a low dc series resistance  $R_s$  on the order of 0.2  $\Omega$ . Upon application of a dc back-bias, the diode should be represented by a high resistance (100 000  $\Omega$ ) and a capacitance of less than 3 pF. Thus by the application of forward or reverse bias we can produce approximations to open or short circuits. For instance, in use as a routing switch, the open-circuit resistance and capacitance reduce the isolation, while the finite forward resistance causes loss.

We have investigated the properties of the diodes particular to low-frequency operation. We have found, as expected, that in the forward-bias mode the p-i-n diode serves as a low resistance only when the carrier lifetime  $\tau_e$  of the I-layer is long compared to the period of the RF signal. In addition, the ratio of RF to dc control current also influences the diode forward-bias characteristics. In the reverse bias mode, the frequency of operation and the diode transitions set limits on the voltage required for safe and efficient operation.

Measurements and some analyses of p-i-n diode operation (reverse and forward) at these low frequencies will be described, as well as new requirements for proper operation. In addition, p-i-n diode characteristics have been studied and new p-i-n structures which have been fabricated (improving the carrier lifetime and reverse-bias limits) will also be included in the discussions.

## II. DIODE PERFORMANCE AND ANALYSIS

### A. Forward-Bias Operation

1) *Background:* p-i-n diodes are composed of  $p^+$  and  $n^+$  semiconductor regions separated by an intrinsic I-layer of n-material 2000- $\Omega \cdot \text{cm}$  (or higher) resistivity, having a reasonably long lifetime  $\tau$  (Fig. 1). Upon application of a forward bias current, holes and electrons are injected into the I-layer from the  $p^+$  and  $n^+$  layers. The mobile carriers form a dense plasma of charges which can convert the high-resistivity I-layer into a conducting medium. The number of excess carriers maintained in the I-region depends on the lifetime  $\tau$  and the dc bias current  $I_0$ . At high frequencies, where  $\tau \gg 1/f = T$ , the resistance of the diode is due to the number of excess carriers and the p-i-n diode resistance has a dc term only. The minimum useful frequency is mainly determined by  $\tau$  and the ratio of the peak RF current  $I_{RF}$  to the dc bias current  $I_0$ .

It is shown in Appendix A that the forward-biased diode can be approximated by a resistor of conductivity  $G$  [2],[3]:

$$G = \frac{I_0 \tau (\mu_e + \mu_h)}{W^2} + \frac{I_{RF}}{W^2} \frac{\tau (\mu_e + \mu_h)}{[1 + (\omega \tau)^2]^{1/2}} \cos(\omega t + \phi) \quad (1)$$

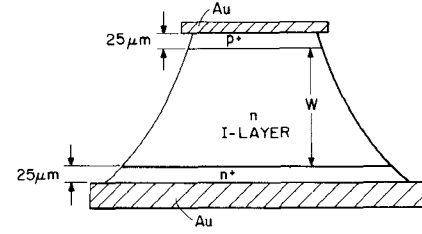


Fig. 1. p-i-n diode diagram.

where

$I_0$	dc bias current,
$W$	I-layer thickness,
$\mu_e, \mu_h$	electron, hole mobility,
$I_{RF}$	peak RF current,
$\omega$	radian RF frequency.

Defining the dc resistance as

$$R_s = \frac{W^2}{I_0 \tau (\mu_e + \mu_h)} \quad (2)$$

and a modulation term  $\alpha$

$$\alpha = \frac{I_{RF}}{I_0 [1 + (\omega \tau)^2]^{1/2}} \cong \frac{I_{RF}}{I_0 \omega \tau} \quad (3)$$

for  $\omega \tau \gg 1$ .

For total resistance may then be written

$$\frac{1}{R} = \frac{1}{R_s} [1 + \alpha \cos(\omega t + \phi)]. \quad (4)$$

According to this approximation, the conductivity thus has a dc resistance  $R_s$  which is determined by the material thickness and bias current, and an ac term which helps to predict the harmonic effects at low frequencies. At  $F=1$  MHz,  $\tau = 20 \mu\text{s}$ , and  $I_{RF}/I_0 = 10$ , the ac term  $\alpha < 0.1$ . At a lower  $\tau$  of 1  $\mu\text{s}$  and  $I_{RF}/I_0$  approaching 100, this analysis does not apply. The  $\alpha$  term is then a guide to the simpler harmonics.

It is apparent that in order for the diode to operate at kilohertz frequencies, the carrier lifetime must be large and the diode design and operating conditions ( $I_{RF}/I_0$ ) must take this into account. As will be seen in the next section,  $\alpha$  is not a meaningful term for diodes of different construction.

2) *Measurement:* The performance of p-i-n diodes has been measured at low frequencies, and the previously described relations have been compared with experimental results. A series resonant circuit [4] (Fig. 2) used an amplifier of moderate power (50 W) to apply either a large RF current (at low voltage) or a high voltage for reverse-bias studies. A wide-band (35-MHz) current transformer is used to measure and display the RF current. Fig. 3(a) is the spectral response of a reference short circuit in which the spectrum analyzer is connected across the current transformer output. Figs. 3(b) and 4 demonstrate the spectral response of a diode with three different bias currents. Fig. 3(b) and (c) show the improvement (reduction in harmonic content) with a larger lifetime diode (under similar biasing conditions). Diode B-1 also has larger diameter and capaci-

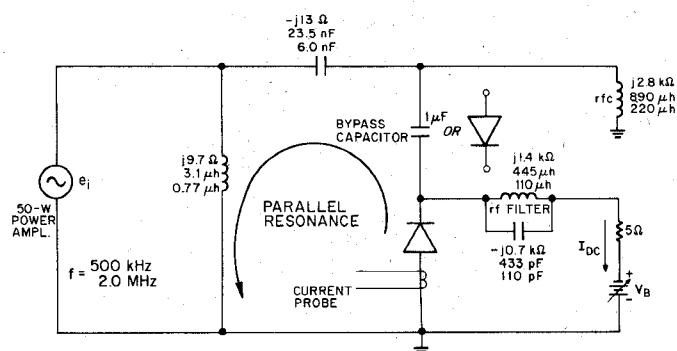
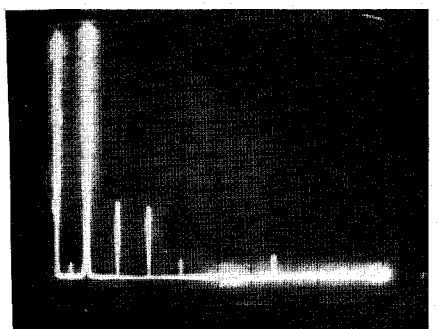
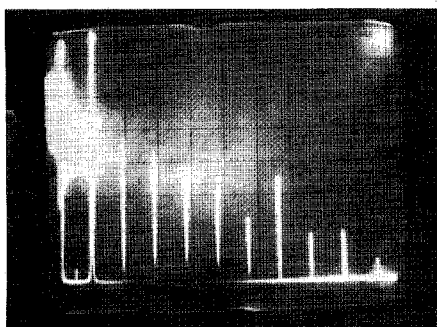


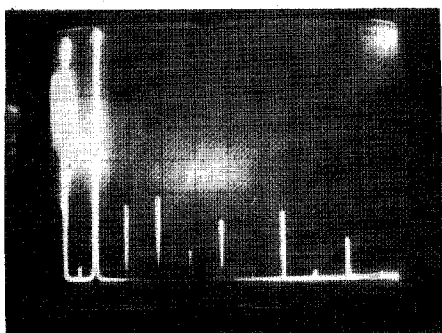
Fig. 2. Circuit diagram of the forward-bias test circuit.



(a)



(b)

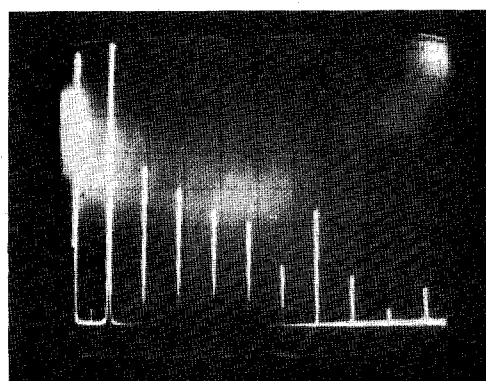


(c)

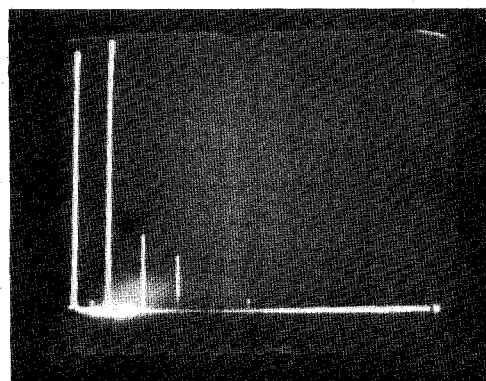
Fig. 3. Forward-bias spectral response of p-i-n diodes with  $I_0 = 100$  mA,  $I_{RF} = 8$ -A peak. Scale: 10 dB/cm. (a) Reference short circuit. (b)  $\tau = 30$   $\mu$ s (diode A-5). (c)  $\tau = 53$   $\mu$ s (diode B-1).

tance. The significant reduction of harmonics in diode A-5 with decreasing  $I_{RF}/I_0$ , as predicted by the modulation equation, is demonstrated in Fig. 4.

Table I tabulates the spectral response for three diodes at different RF and bias currents. The diode lifetimes are indicated and two RF currents, 4- and 8-A peak, can be



(a)



(b)

Fig. 4. Forward-bias spectral response of diode A-5 ( $\tau = 30$   $\mu$ s),  $I_{RF} = 8$ -A peak. Scale: 10 dB/cm. (a)  $I_0 = 210$  mA. (b)  $I_0 = 1000$  mA.TABLE I  
SPECTRAL RESPONSES FOR THREE DIODES

Diode	$I_{RF}$ (A)	$I_0$	$P_2$ (dB)	$P_3$ (dB)	$P_4$ (dB)	$I_{RF}/I_0$	$\alpha$
$\tau$ ( $\mu$ s)	peak	(mA)					
A-5	4	57	-33	-41	-45	70	0.196
		108	-35	-44	-46	37	0.103
		205	-42	-52	-53	20	0.054
		403	< -51	< -52	< -73	9.9	0.028
	8	210	-34	-40	-45	38	0.106
		428	-39	-45	-50	19	0.052
		809	-54	< -55	-68	9.9	0.028
		1000	< -54	< -55	< -71	8.	0.022
	10	1010	-48	-42	-64	9.9	0.028
		1210	< -55	< -42	< -74	8.3	0.023
B-1	4	4	-43	-50	-51	1000	1.58
		25	-51	< -52	-60	160	0.253
	8	108	< -51	< -52	< -73	37	0.059
		27	-46	-47	-57	296	0.468
A-6	4	112	-35	-44	-43	36	0.272
		220	-40	-50	-49	18	0.138
		405	< -51	< -52	-73	9.9	0.075
	8	720	-38	-35	-50	11	0.08
	1000		< -52	< -52	< -76	6.2	0.045

< indicates special responses less than the system value. Note diameters of A-5 and A-6 are equal. Fundamental frequency = 2 MHz.

compared. For each diode, both the modulation index and the current ratio  $I_{RF}/I_0$  describe the change of spectral response. However, for different diodes  $\alpha$  is not too meaningful, and other factors come into consideration. It is

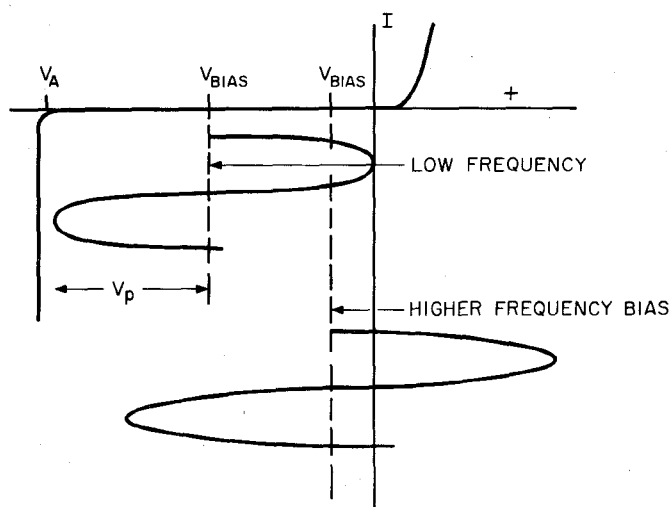


Fig. 5. Reverse-bias waveforms: low- and high-frequency voltage swings superimposed on the  $I$ - $V$  characteristics of the p-i-n diode.

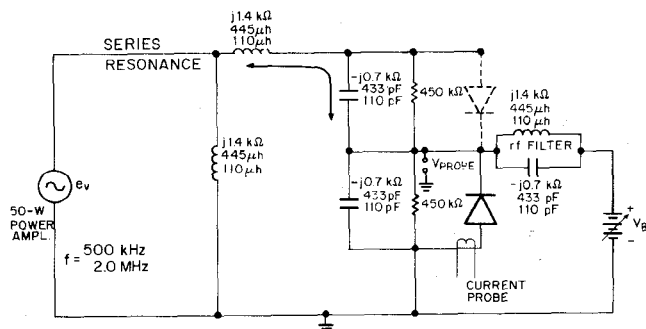


Fig. 6. Circuit diagram of reverse-bias test circuit for p-i-n diodes.

obvious that the lower the current ratio and/or the higher the diode lifetime, the less the distortion, as evidenced by the spectral response. This data relates to a single diode. Two diodes placed in a front-to-front orientation, as indicated in Fig. 2, will reduce the harmonics even further.

### B. Reverse-Bias Operation

Fig. 5 schematically depicts the  $I$ - $V$  characteristics of a p-i-n diode locating reverse breakdown, zero bias, and applied reverse bias. Operation at a high RF voltage is shown with the voltage swing going in the forward conduction region (see lower swing labeled high frequency). According to White [5] the RF voltage swing in the forward region is allowable within limits; no carriers reach the electrodes because the period of the swing is too short. However, ionization can occur and the voltage swing should be limited. Fig. 6 is a schematic of the circuit [4] that was used to provide a high RF voltage.

Fig. 7 is an oscilloscope photo of the RF voltage at 165 MHz across a p-i-n diode with three different bias voltages. The forward conduction region is below the zero voltage mark. The bias voltage  $V_B$  is noted. As the bias voltage is decreased toward zero (Fig. 7(b)) the peak voltage swing ( $\sim 300$  V) is unchanged, but at a bias voltage of 162 V (Fig. 7(c)) the voltage swings are inhibited from going to the forward conduction region. Fig. 8 is a similar display at

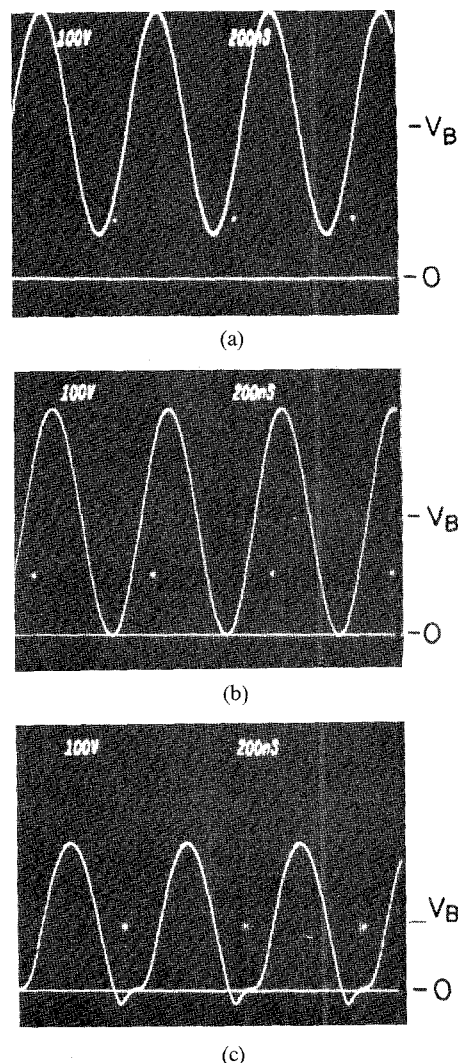
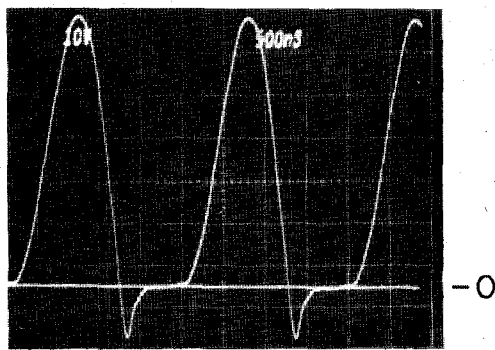


Fig. 7. Reverse-bias waveforms for  $V_p = 300$  V and  $f = 1.65$  MHz. (a)  $V_B = 400$  V. (b)  $V_B = 287$  V. (c)  $V_B = 162$  V.

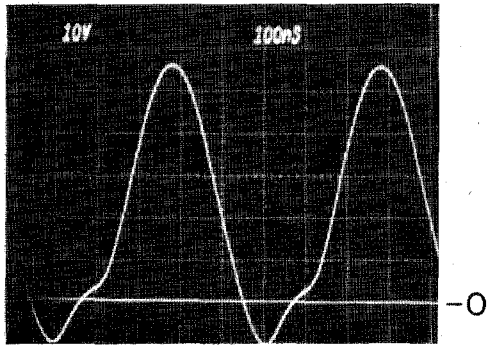
two different frequencies, 500 kHz and 2 MHz, with the same bias and RF voltage. Note that the higher frequency was less distorted. The forward current that results under insufficient bias is displayed in Fig. 9. This current will soon burn out the diode. As seen in Fig. 9, forward currents of over 1 A can ensue during the forward voltage swing under these conditions.

This effect at low frequency requires the application of a reverse bias voltage equal to the largest expected peak RF voltage ( $1.4 V_{rms}$ ). Fig. 5 diagrams the bias voltage required at low-frequency operation. As seen, the RF voltage is significantly limited to one-half of that of high-frequency operation.

A simple step-up transformer was constructed to test the diodes at different frequencies (under reverse bias conditions). By setting up a voltage transformer across the diode, the authors were able to measure the voltage as the frequency was increased. As expected, at higher frequencies ( $> 40$  MHz) the RF voltage could penetrate the forward conduction region. The authors examined 200-V peak voltage swings at 60 MHz across a diode biased to only 20



(a)



(b)

Fig. 8. Reverse-bias waveforms for a constant peak voltage and  $V_B = 2$  V (where  $V_p > V_B$ ). (a)  $f = 500$  kHz. (b)  $f = 2$  MHz.

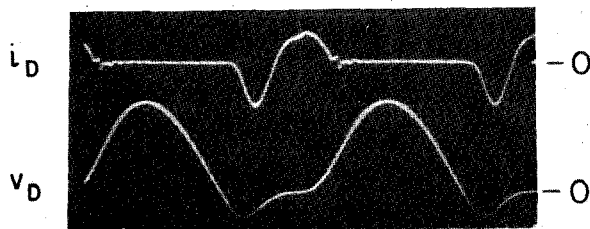


Fig. 9. Reverse-bias p-i-n diode current ( $i_D$ ) and voltage ( $v_D$ ) at  $V_B = 160$  V and  $f = 1.9$  MHz ( $i_D$ -1 A/div.;  $v_D$ -200 V/div.)

V. Even at less than 5-V bias the display was unchanged. We lowered the frequency and recorded the bias voltage at which the signal voltage in the forward direction compressed by about 10 percent. This varied with diode size and package. Fig. 10 shows the results for a particular diode. AT 41 MHz, a minimum bias voltage was required to keep the signal from compression in the forward direction. Fig. 11 is a scope display of a 41-MHz signal exhibiting slight forward compression with a 4-V bias. The anomaly of Fig. 10 at 25–30 MHz varied with different diodes, and is believed to be due to resonances in the system.

Note that the minimum required bias voltage reached the peak applied voltage below 15 MHz. Some diodes of different construction differed in the frequency at which compression set in. Lifetime did not seem to play a role but the transit time in the I-layer appears to be a controlling aspect. This time ( $w$  divided by the drift velocity) should be longer than the period of the signal. Some of the

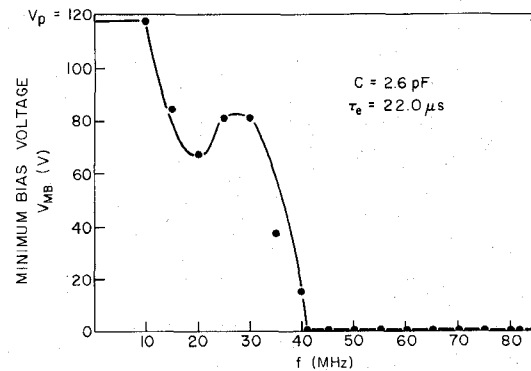


Fig. 10. Minimum reverse-bias voltage, required to keep the RF peak voltage ( $V_p = 120$  V) from compressing more than 10 percent as a function of frequency.

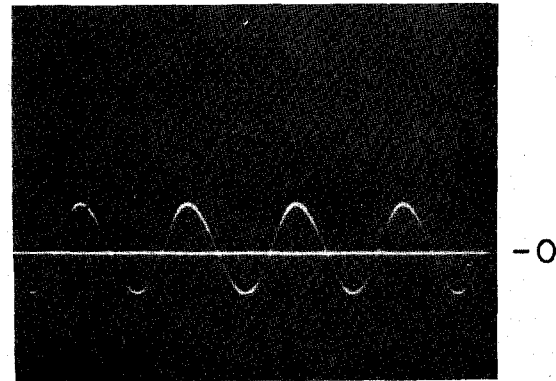


Fig. 11. Reverse-bias waveform of a p-i-n diode at  $f = 41$  MHz,  $V_p = 120$  V,  $V_B < 5$  V, and with the RF peak voltage compressing 10 percent.

ramifications of this are under study.

The high-frequency bias voltage set by the depletion voltage is now replaced by the need at low frequency to keep the RF voltage swing from going into the positive region, as indicated in Fig. 5. In summary, the criterion for operation at these frequencies is that the bias voltage must be at least equal to the peak voltage. Unfortunately, this lowers the p-p RF voltages to values below the reverse breakdown voltage. At higher frequencies, maximum allowable p-p RF voltage would be closer to twice the reverse breakdown voltage.

### III. IMPROVEMENTS OF CARRIER LIFETIME

The low-frequency performance in forward-bias conditions is dependent on the lifetime achieved in the diode, as pointed out in Section II-A. Lifetime and storage time measurement procedures and dependent parameters are discussed by Rosen *et al.* [1]. The lifetime of a p-i-n diode is limited by carrier recombination, which depends on at least three mechanisms: 1) bulk, 2) surface of the n-layer sidewalls, and 3) interfacial at the n-n<sup>+</sup> and n-p<sup>+</sup> boundaries.

#### A. Approach

Surface recombination is extremely large. Fig. 12 [6] is a plot of lifetime versus diode diameter. The increase of lifetime  $\tau_e$  with diode diameter takes place when  $\tau_e$  is

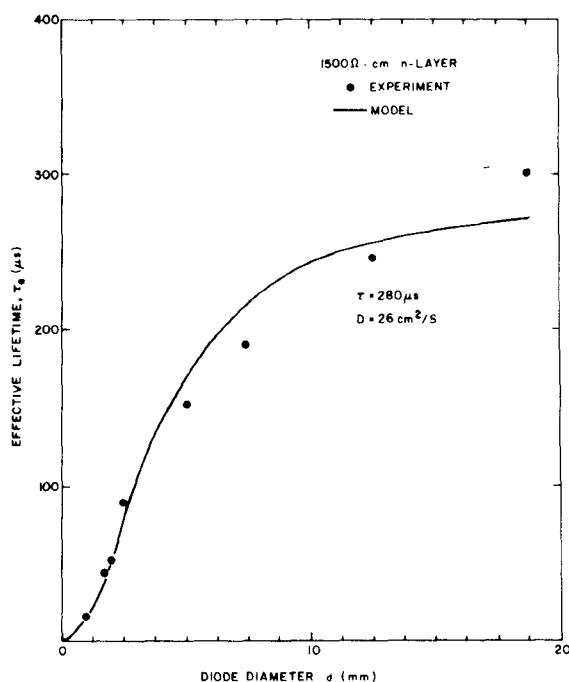


Fig. 12. Lifetime versus diode diameter (fig. 7 of Martinelli and Rosen [4]).

dominated by surface recombination (diode diameters under 10 mm). Large-diameter diodes have larger capacitance, and the improvement in lifetime with diameter and increase in capacitance are part of the compromise required with diode design. Stacking diodes [1] in series is a technique used to permit increasing diode diameter (and thus the lifetime) while keeping the capacitance within limits. The stacked diode comprises two or more diodes in series. This reduces the capacitance as the number of diodes,  $n$ , but increases the thickness by  $n$  and the resistance by  $n$  rather than  $(n)^2$ . Another advantage of combining diodes is the increase of reverse voltage breakdown. However, combined diodes must have identical electrical characteristics. The charge in each should be identical. Batch-stacked diodes described in [1] provide a technique to enable combining identical diodes.

The lateral surface can be brought further away by a planar construction. The bulk recombination should then be the major mechanism. However, the increase in lifetime is expected to be accompanied by a decrease in reverse bias breakdown due to the high field at the curvature of the p-n junction. There are techniques [7] of using guard rings which can improve this. Initial results show a doubling of lifetime for planar diodes compared to mesa diodes of similar dimensions, with lower reverse-voltage breakdown.

#### B. Thickness Variations

p-i-n diode interfacial recombination is higher than that of silicon bulk. On that basis, it was proposed to increase the I-layer thickness so that the interface boundaries are more widely separated. A series of wafers of varying thicknesses were prepared and diodes of different diameters were fabricated.

Table II lists the lifetimes measured as a function of I-layer thickness and nominal diameters. With the mask

TABLE II  
LIFETIME VERSUS I-LAYER THICKNESS  $W$

Diode Diameter (mils)	50	$\tau_e (\mu\text{s})$ 100	200
thickness $W$ (mils)			
4.4	13.	20.1	31.1
5.	14.1	23.4	36.2
6.2	20.6	35.8	53.5
7.	21.2	42	60
8.5	23.	33	
11	26	47	72

used it was difficult to obtain many samples of 200-mil diodes and the values are averages. Over nine diodes of the smaller diameter were available for measurement on each wafer. As may be observed, the lifetime increased by a factor of two with thickness increases of 200 percent. The capacitance decreased, voltage breakdown increased, and the series resistance of a 12–13-mil diode, 65 mils in diameter, was measured to be on the order of  $0.3 \Omega$  at  $I_0 = 100 \text{ mA}$ .

A serious problem was encountered in attempting to fabricate mesa diodes from these thick substrates. Scribing and sawing the diodes apart was found to degrade the lifetime and the voltage breakdown. Etching the diodes through caused a large undercut, and the lifetime was degraded by a decrease in diameter. It was found that designing the diameter to allow for the undercut permitted etching. Laser scribing was more successful: 6-mil depth or more in the cut permitted separation without great degradation of lifetime or reverse breakdown, when followed by some clean-up etching.

#### IV. APPLICATION IN SWITCHES

The antenna interface switching system, commonly in use, uses ratchet motors driving rotary switches to select the desired interconnection among antennas, transmitters and receivers. The limitations of this system are:

- 1) slow response time,
- 2) poor characteristic impedance,
- 3) limited life due to wear.

High-voltage p-i-n diodes with long carrier lifetime (described above) are required to produce high performance switches.

p-i-n diodes described in this paper were used [8] in an antenna interface switching system replacing rotary switches to select the desired interconnection. This system has the following specifications:

Frequency range	2–30 MHz
DC bias current	100–300 mA
Maximum RF voltage	450-V rms
Isolation (min)	27 dB
Insertion loss	< 0.5 dB
Harmonic content	< –50 to –60 dB.

#### V. RESULTS AND CONCLUSIONS

We have demonstrated the requirements for the operation of p-i-n diodes at low frequency and high power. A long lifetime diode is an important requirement for distor-

tion-free operation. Operating conditions (RF and bias current) must also be appropriate. Techniques to improve the lifetime, such as increasing diode diameter and I-layer thickness, allow successful compromises with increasing capacitance and series forward resistance. An important consideration at low frequency is the reverse bias voltage needed to keep the reverse voltage swing from penetrating the forward conduction region. This in turn limits the voltage swing allowed and requires higher voltage bias supplies.

## APPENDIX A

### DERIVATION OF CONDUCTANCE MODULATION

The following derivation is paraphrased from that carried out by Kokkas and Assour [3]. The stored charge in the p-i-n diode I-layer is related to the forward current  $I$  by the charge continuity equation.

$$\frac{dQ}{dt} + \frac{Q}{\tau} = I \quad (\text{A-1})$$

where  $Q$  = stored charge and  $\tau$  = lifetime of electrical carriers in the I-region. We assume that the forward current consists of an RF signal superimposed on a dc bias current  $I_0$ .

$$I = I_0 + I_{\text{RF}} \cos \omega t. \quad (\text{A-2})$$

In our application,  $I_{\text{RF}}$  is often greater than  $I_0$ .

The steady-state stored charge determined from (A-1) is given by

$$Q = I_0 \tau + I_{\text{RF}} \frac{\tau}{1 + (\tau \omega)^2} (\cos \omega t + \tau \omega \sin \omega t). \quad (\text{A-3})$$

The conductance of p-i-n diode is

$$G = \frac{\sigma A}{W} W \quad (\text{A-4})$$

$$\sigma = q(n\mu_e + p\mu_h) \quad (\text{A-5})$$

$\sigma$  = conductivity of the diode's I-region,  $A$  = area of diode,  $W$  = thickness of I-region,  $n, p$  = electron and hole densities,  $q$  = electrical charge,  $\mu_e, \mu_h$  = electron hole mobility.

For injected carrier densities greater than the equilibrium carrier density in the I-region,  $n = p$  and the stored-charge under bias and conductance are given by

$$Q = qAnW \quad (\text{A-6})$$

$$G = \frac{qAn}{W} (\mu_e + \mu_h) = \frac{Q}{(W)^2} (\mu_e + \mu_h). \quad (\text{A-7})$$

Substituting (A-3) for the stored-charge  $Q$  in (A-7):

$$G \cong \frac{I_0 \tau (\mu_e + \mu_h)}{(W)^2} + \frac{I_{\text{RF}} \tau (\mu_e + \mu_h)}{(W)^2 \sqrt{1 + (\tau \omega)^2}} \cos(\omega t + \phi) \quad (\text{A-8})$$

and

$$\phi = -\tan^{-1} \omega \tau.$$

The total conductance is thus seen to approximate both a dc and an ac term. Interpretation of (A-8) leads to the

following results: First, at a fixed value of carrier lifetime  $\tau$ , the ac conductance term decreases to zero for  $\omega \tau \gg 1$ . This condition is practically satisfied with RF signals above 60 MHz. The resulting conductance becomes independent of frequency and varies only with dc bias.

**Limitations:** The use of (A-2) limits the application of (A-8) to the high-frequency domain. At this low-frequency application our approach and that of Leenov [2] may not remain so simple. In our application our dc bias is not negligible, our frequency is low, and our ac currents are high and do modulate the conductance of the diode as evidenced by the harmonic distortion under high level drive conditions. Equation (A-2) as used gives an approximation to predict how harmonic content will vary as per (A-8) within limits. Because of the constraints discussed, its use is limited in (1)–(4) when they are applied to low-frequency, high-current switching.

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## Coupling Characteristics Between Single-Mode Fiber and Square Law Medium

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**Abstract**—The coupling characteristics between a single-mode fiber and a square law medium are theoretically and experimentally discussed in order to obtain the optimum coupling design for a variety of single-mode

fiber optical devices using square law media. In theoretically analyzing coupling efficiency, it has been possible to evaluate a Gaussian beam, in a dielectric, which has passed through a square law medium with the help of mode-expansion technique and one of the generating functions of the Hermite polynomials. As a result, it has been possible to analytically obtain coupling efficiency even when the output beam from the single-mode fiber is off-axis and tilted. Through this analysis, it has been made clear that the ray matrix analysis used previously agrees with the analysis without the

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